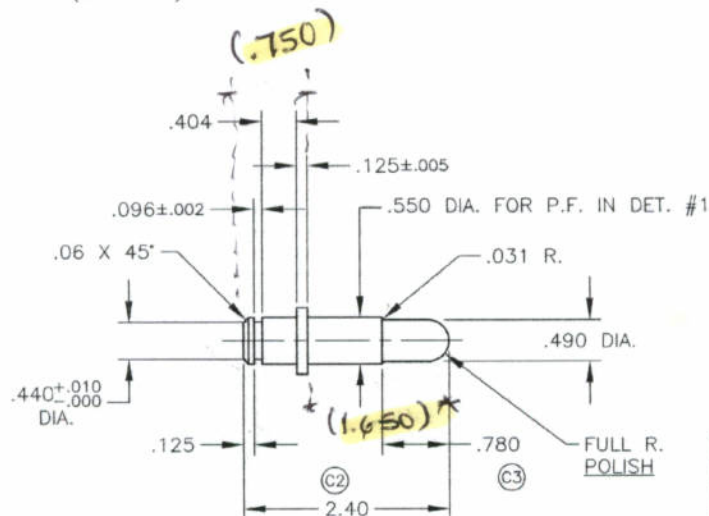
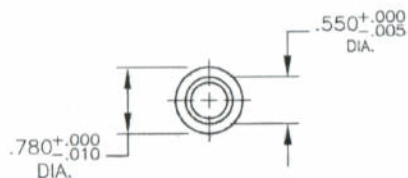


- ① (1) REQ'D., SAE 4340 STL.
HDN. R"c" 36-40
(2 X SIZE)



- ② (1) REQ'D., C.R.S.

IDENTIFY WITH TOOL AND
PART OR SERIAL NOS.
BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED

CHANGES

LET.	DET.	FROM	TO	DATE	BY	CHK.
C1	~	REDRAWN IN CAD	9/25/07	B.R.	L.W.H.	
C2	2	4.00 WAS 2.40	"	"	"	"
C3	2	.780 WAS 2.375	"	"	"	"

TOP COPY

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DATE: 3/13/12 INT: *hms*

UNDER REVIEW

URF 19-1227 19.11.07 (VM)



REVISIONS SHALL BE INCORPORATED
BY THE DESIGN ACTIVITY

SPECIFIED DIMENSIONS HAVE PRECEDENCE
OVER COMPUTER GENERATED DATA

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MADE THE NECESSARY EFFORTS TO ENSURE THIS DOCUMENT IS EXPORT CONTROLLED.

GENERAL NOTES

FINISHES
4000/ = TORCH CUT 1000/ = UNFINISHED H.R.S.
250/ = FINISH ON ALL UNSPECIFIED SURFACES
1/ = 150/ SMOOTH MACHINE 0 = 32/ GRIND

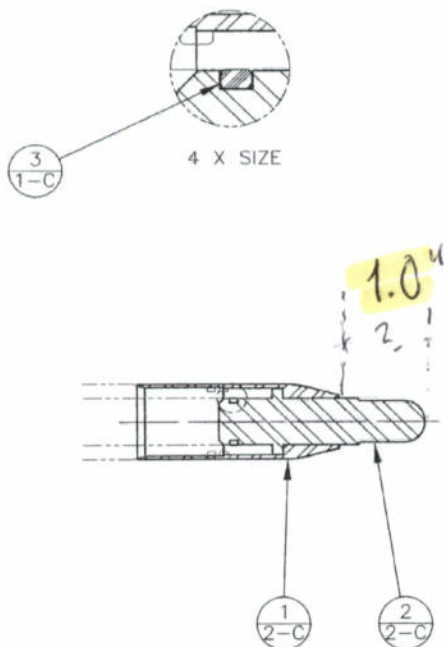
MODEL	PARTS USED ON	PROCESS
	SEE SHT. #1	QUALITY
		MFG
		SCALE FULL & NOTED
		USE ON
		DWG.
		NO.

DET. NO. REQ'D.	MAT'L	STOCK SIZE
TOOL NAME: GUIDE TOOL		
PART NAME: ENGINE ASSEMBLY		
DESIGN	DATE	TOLERANCES UNLESS OTHERWISE SPECIFIED
DWN RWL	12-11-70	DIMENALS .0 ± .06
CHK BKK		DIMENALS .00 ± .03
APP <i>[Signature]</i>	11-11-81	DIMENALS .000 ± .010
REVIEW APPROVAL		ANGLES ± 1°
SHEET SIZE		SHEETS NO. 2
PLANT NO. 5		
DWG. NO. AD0556333		
EXPORT CONTROLLED		

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UNDER REVIEW
URF 19-1227 19.11.07 (VM)



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GENERAL NOTES

FINISHES
4000/ = TORCH CUT 1000/ = UNFINISHED H.R.G.
250/ = FINISH ON ALL UNSPECIFIED SURFACES
1/ = 120/ SMOOTH MACHINE G = 32/ GRIND

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IDENTIFY WITH TOOL AND PART OR SERIAL NOS.
BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED

CHANGES						
LET.	DET.	FROM	TO	DATE	BY	CHK.
C1	~	REDRAWN IN CAD	8/5/07	B.R.	L.W.	H.
C2	2	SEE SHT. #2	"	"	"	"
C3	2	SEE SHT. #2	"	"	"	"

3	1	STD.	O-RING ARP-13
2	1	C.R.S.	.88 DIA. X 2.62 LG.
1	1	SAE 4340	1.00 DIA. X 2.25 LG.
DET.	NO.	MAT'L	STOCK SIZE

Rolls-Royce
Rolls-Royce Corporation
Indianapolis, Indiana USA

TOOL NAME: **GUIDE TOOL**

PART NAME: **ENGINE ASSEMBLY**

DESIGN	DATE	TOLERANCES UNLESS OTHERWISE SPECIFIED
DWN RWL	12-11-70	DIMAS .0000 ± .06
CHK BKK		DIMAS .0000 ± .03
APP <i>[Signature]</i>	12-11-11	DIMAS .0000 ± .010
REVIEW APPROVAL		DIMAS .0000 ± .010

MODEL	PARTS USED ON	PROCESS	QUALITY	SHEET SIZE
	VARIOUS	MFG		A B C D E
		SCALE FULL & NOTED		2 SHEETS NO. 1
		USE ON		PLANT NO. 5

DWG. NO. **AD0556333**

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